



Tti- Inspections(Pvt)Ltd

Lahore

Karachi

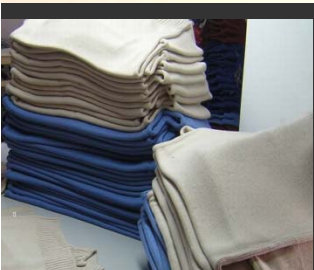
Faisalabad

Sialkot

insuring your Value addition
through
Quality & Conformity.....



**ISO/IEC 17020 Accredited
Inspection Services**



Tti's Accreditation & Global Recognition

Tti-Inspections(Pvt) is a division of **Textile Testing International** which is a leader in providing Testing services to the Textiles, Apparel & Leather industry of Pakistan.

Tti Inspections (Pvt) has a Globally recognized and endorsed ISO/IEC 17020 Accreditation which is audited and controlled by PNAC in a mutual recognition arrangement by ILAC/ APLAC.

In addition Textile Testing International which is the holding company of Tti- Inspections services is the Only **ISO/IEC 17025** Accredited Laboratory with the largest accredited scope against Textiles/Apparel & Leather, and is the only Lab in Pakistan and one of the very few **US Consumer Product Safety** Commissions approved Laboratories of the world.

PAKISTAN NATIONAL ACCREDITATION COUNCIL



Ministry of Science & Technology
Government of Pakistan, Islamabad

Certificate of Accreditation

is awarded to


Tti-Inspections (Pvt.) Ltd.,
347-S, Quaid-e-Azam Industrial Estate, Kot Lakhpat,
Lahore-54770, Pakistan.

in accordance with the requirements of **ISO/IEC 17020:1998**
The accreditation is subject to regular surveillance and compliance
to the requirements of PNAC.

For scope of accreditation, see appendix.

Accreditation Certificate Number: IB 006

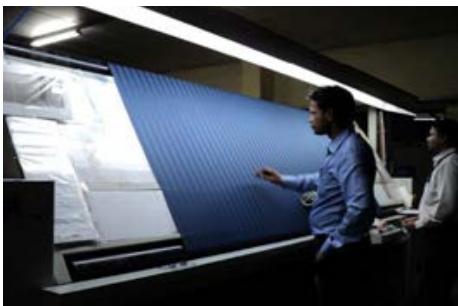
Date of Issue:
13-09-2012


Director General

Valid until
12-09-2015

The Tti –Inspection Team

Our Inspection Team has years of distilled experience and Exposure in the field of Testing of a wide range of International Quality and Consumer Safety standards. They Live and breath Quality and know Your products and Your conformity requirements.....



Our Services

- Pre-production inspection
- During production inspection
- Final random inspection
- Supervision of loading



Product / Made Ups Inspection

We perform inspections at an agreed upon AQL levels.

AQL- Level:

It is a random sampling inspection method by attributes based on the mathematical theory of probability. This method provides the number of samples to be inspected in a given lot / shipment size. It also provides the specific criteria for acceptance or rejection of a shipment / lot based on the number of defects founds, and provides a fair assessment, to both buyers and sellers, of product quality.

Acceptable Quality Level (AQL) is the minimum percentage defective that, for purposes of sampling inspection, can be considered satisfactory as a percentage average. It should be agreed upon between both buyer and seller.

Fabric Inspection

Fabric inspection focuses on fault/defect rate, color, end to end and edge to middle shading, hand/handle and appearance. The client will select the appropriate fault rate and standard to determine the acceptance of each shipment. This will minimize the quantity of panels or garments rejected for fabric faults, thereby ensuring the quality of the finished goods. Fabric inspection is also considered as pre-production inspection for garments or other textile products.



Following are some of assessed aspects :

- Color
- Fabric faults
- Shading
- Length
- Usable width
- Fabric hand/handle Appearance
- Packaging Quantity

What is the 4-point system ?

This is issued by The American Society for Testing and Materials with reference to the designation: ASTM D5430-93. Faults are scored with penalty points of 1, 2, 3 and 4 according to their size and significance.

Size Defect	Penalty
3 inches or less	1 point
>3 inches but <6 inches	2 points
>6 inches but <9 inches	3 points
> 9	4 Points

Information / Documents required prior to initiation of Inspection Services

- Confirmation in writing authorizing Tti-Inspections (Pvt.) Ltd to perform the inspection on your behalf, copy of this should be forwarded to vendor as well.
- Customer approved reference sample.
- Customer approved shade card / shade band etc.
- Customer provided Technical File.
- Packing details and Packed sample (if available).
- Tentative audit date and contact details of point person of vendor.

Contact Us

24/7 Online Support Team

Email: support@ttilabs.net / marketing@ttilabs.net

Helpline: **111 786 001**

Lahore (Head Office):

347-S, Quaid-e-Azam Industrial Estate, Kot Lakhpat

Lahore-54770, Pakistan

Ph: +92 42 111 786 001

Fax: +92 42 3515 4555

Regional Offices:

Sialkot:

Shaheen St., Iqbal Town,
Defence Road, Sialkot
Tel: (92-52) 3550 590,
3573 367
Fax: (92-52) 3515 4555

Karachi:

3rd floor, Plot # 7C, Sunset
Commercial Street # 1, Phase 4,
DHA, Karachi – 75500
TEL: (92-21) 111 786 001
FAX: (92-21) 580 0397

Faisalabad:

Office # 153, Mezzanine Floor,
Centre Point Plaza, Jaranwala
Road, Faisalabad.
Tel: (92-41) 8733 001
Fax: (92-42) 3515 4555